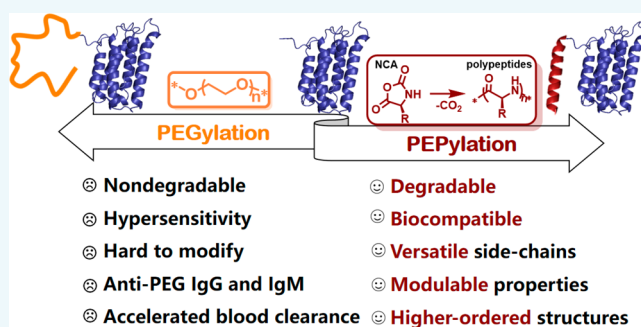


# Protein PEPylation: A New Paradigm of Protein–Polymer Conjugation

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**ABSTRACT:** Various polymers have been tested for protein conjugation with a goal of bridging the complementary advantages of both components. However, many of these polymers, including the most well-established PEG, are nondegradable, which raises potential concerns on their cumulative chronic toxicity. Moreover, the immunogenicity of PEG has recently evoked considerable controversy. Synthetic polypeptides, on the other hand, are biomimetic polymers with tunable degradability, versatile side chain functionalities, unique secondary structures, and fascinating self-assembly behaviors. These properties have made them promising materials in protein modification for various applications. In this Topical Review, we summarize recent advances and list a number of interesting future directions in protein–polypeptide conjugation, which we termed protein PEPylation.



## INTRODUCTION

Proteins are biological macromolecules with their versatile functions mostly determined by their hierarchical structures. Because of their high potency and selectivity, proteins are extremely important in both industry and biomedicine.<sup>1–6</sup> Nevertheless, the biological activities of proteins are often vulnerable to environmental stresses including ionic strength, temperature fluctuation, pH variation, and organic solvents. This fragility necessitates special formulation and caution, and thus increased cost in the storage, transportation, and handling of proteins.<sup>7</sup> *In vivo*, many protein therapeutics suffer from rapid proteolytic degradation, renal filtration, and reticuloendothelial system (RES) clearance. Moreover, repeated administration of therapeutic proteins often elicits adaptive immune responses and the generation of antidrug antibodies (ADAs).<sup>8–10</sup> There has been strong clinical evidence correlating the lost efficacy and/or hypersensitivity of many monoclonal antibodies (mAb) with the presence of ADAs, even for those with humanized sequences. One vivid example is Infliximab (brand name Remicade), one of the top 10 drugs by global sales targeting the tumor necrosis factor- $\alpha$  (TNF- $\alpha$ ) for various inflammatory diseases. It was reported that up to 51% patients receiving this chimeric antibody were found to develop ADAs, which were believed to associate with clinically observed hypersensitivity and loss of therapeutic response.<sup>11</sup> To this end, engineering approaches that can impart proteins enhanced stability and stealthy property *in vitro* and *in vivo* are highly desirable.

Polymer conjugation is one of the many approaches for protein modification. Synthetic polymers are usually inexpensive, highly stable, and more importantly, readily tunable,

which are in sharp contrast to proteins.<sup>12,13</sup> Both the structures and properties of many synthetic polymers can be made responsive under variable external stimuli (e.g., pH, temperature, redox, electromagnetic field, and/or enzyme).<sup>14–16</sup> Protein–polymer conjugates (PPCs), developed with a goal of bridging the complementary advantages of both components, are thus widely exploited as hybrid materials and drugs for applications in biomedicine, biotechnology, and nanotechnology.<sup>17–20</sup> Particularly, protein PEGylation (i.e., the conjugation of polyethylene glycol (PEG) to proteins) has gained vast success in long-acting drugs.<sup>21</sup> Beyond that, the research field of protein–polymer conjugates has expanded enormously over the decades, ranging from the development of diversiform site-specific synthetic approaches, introduction of advanced characterization methods, to seeking alternatives to PEGylation for various industrial and biological applications. Many of these topics have been thoroughly discussed in recent excellent review articles.<sup>22–30</sup> Instead of duplicating with those previous works, this Topical Review paper will briefly revisit the achievements and limitations of traditional PEGylation, and mainly focus on recent advances in protein PEPylation, a term describing the modification of proteins with synthetic polypeptides (also known as poly( $\alpha$ -amino acid)s).

**Achievements and Limitations of PEGylation.** PEGylation has been the gold standard in protein–polymer conjugation. PEG is a unique synthetic polymer possessing the following properties: (1) cheap, narrowly dispersed, and

Received: March 31, 2019

Revised: May 1, 2019

Published: May 2, 2019

Table 1. FDA Approved PEGylated Protein Drugs

	PEG( $M_w$ : Da)	protein	disease	conjugation site <sup>a</sup>	approved time
Adagen	5000	Adenosine deaminase	Severe combined immunodeficiency (SCID)	amino group of lysine and/or the N-terminus	1990
Oncaspar	5000	Asparaginase	Acute Lymphoblastic Leukemia (ALL)	amino group of lysine and/or the N-terminus	1994
PEG-Intron	12000	IFN $\alpha$ -2b	Hepatitis C	amino group of lysine or the N-terminus	2001
Pegasys	40000	IFN $\alpha$ -2a	Hepatitis C	amino group of lysine or the N-terminus	2002
Neulasta	20000	G-CSF	Neutropenia	N-terminal methionyl residue <sup>#</sup>	2002
Somavert	5000	Analog of hGH	Acromegaly	amino group of lysine and/or the N-terminus	2003
Mircera	30000	EPO- $\beta$	Anemia Due To chronic kidney disease	amino group of lysine and/or the N-terminus	2007
Cimzia	40000	Anti-TNF Fab	Rheumatoid arthritis and Crohn's disease	Cysteine	2009
Krystexxa	10000	Recombinant uricase	Chronic gout	amino group of lysine and/or the N-terminus	2010
Sylatron	12000	IFN $\alpha$ -2b	Melanoma	amino group of lysine or the N-terminus	2011
Omontys	40000	Esatide	Anemia Due to Chronic Kidney Disease	$\epsilon$ -amino group of the C-terminal lysine <sup>#</sup>	2012
Plegridy	20000	IFN $\beta$ -1a	Multiple sclerosis	Amino group of the N-terminus <sup>#</sup>	2014
Adynovate	20000	Antihemophilic Factor VIII (Recombinant)	Hemophilia A	Amino group of lysine and/or the N-terminus	2015
Palyngiq	20000	Recombinantphenylalanine ammonialyase	Phenylketonuria	Amino group of lysine and/or the N-terminus	2018
JIVI	60000	Antihemophilic Factor VIII (Recombinant)	Hemophilia A	K1804C <sup>#</sup>	2018

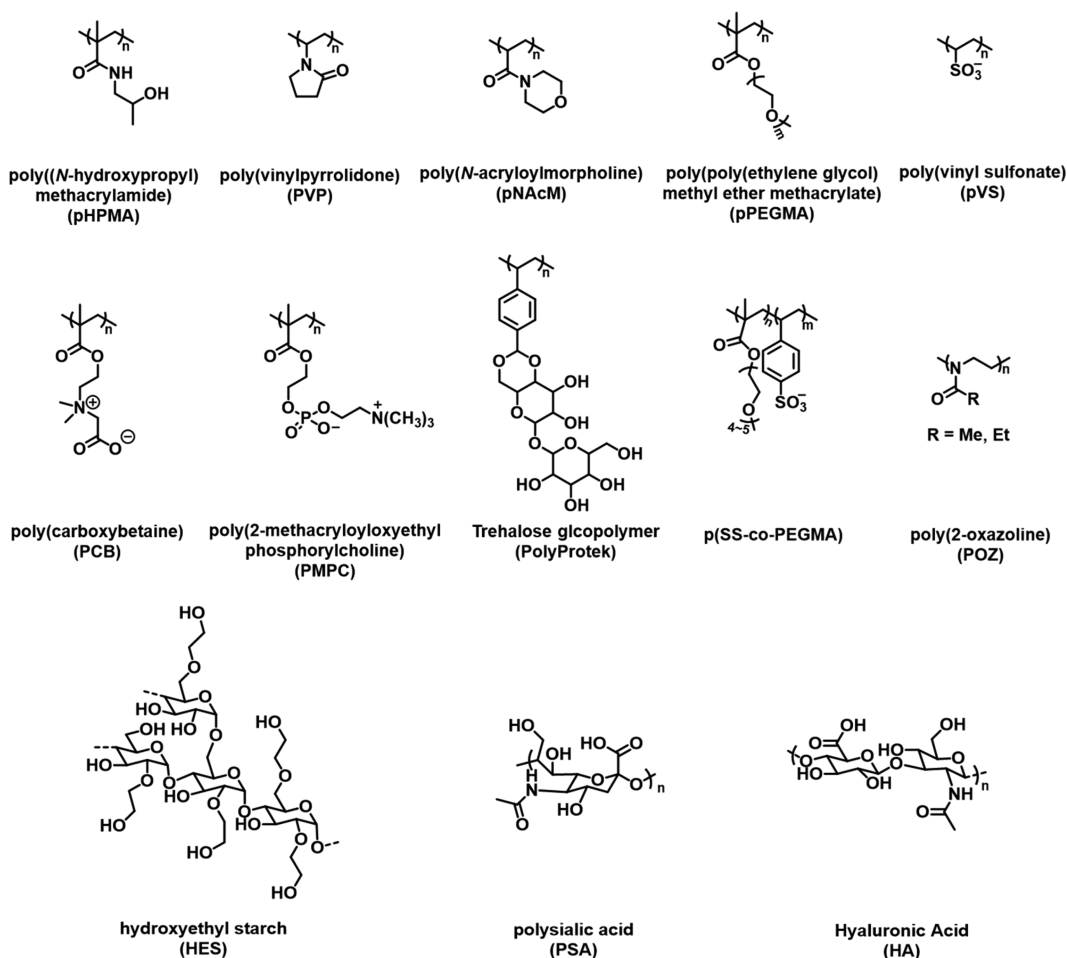
<sup>a</sup>NOTE: # indicates site-specific conjugation.

ease in large scale synthesis; (2) nonionic and neutral; (3) high hydration capacity: each repeating unit of PEG can coordinate ~6–7 water molecules, which imparts a hydrodynamic volume ~5–10-fold greater than those folded proteins of the same molar mass; (4) generally considered safe and low immunogenic.<sup>31–33</sup> All of these characters make PEG the most successful candidate for protein modification. Since the debut of the first protein–PEG conjugate in 1976, i.e., BSA-PEG,<sup>34</sup> numerous proteins have been PEGylated via various approaches.<sup>21,35</sup> The first PEGylated protein drug, pegademase bovine (Adagen), was approved by the Food and Drug Administration (FDA) in 1990.<sup>36</sup> Over the past three decades, more than a dozen PEGylated proteins have been available on the market treating diseases such as hepatitis, blood cancers, melanoma, autoimmune diseases, gout, and hemophilia.

Despite those successes, however, the limitations of PEGylation have recently drawn increasing concerns. Traditional PEGylation was usually realized through random bioconjugation reactions with the amino group of the lysine residue. The lack of site-specificity in PEGylation typically leads to drawbacks such as tedious purification, difficulties in characterization, dramatic loss in activity, and potential regulatory issues. For example, up to 15 isomers were found in PEG-INTRON after chromatography separation, with the relative bioactivity of these isomers ranging from 8% to 37%.<sup>37</sup> Similar results were also observed in PEGASYS<sup>38</sup> and PEGylated growth hormone.<sup>39</sup> From this point of view, the site-specific conjugations are increasingly pursued nowadays for merits such as well-defined structure, simpler characterization, and homogeneity. Indeed, 4 out of the 15 approved pegylated protein drugs listed in Table 1 are site-specific, and 3 out of the 4 site-specific PEGylated proteins are only introduced in the past decade: Neulasta (N-terminus,

approved in 2002), Omontys ( $\epsilon$ -amino group from a single lysine, approved in 2012), Plegridy (N-terminus, approved in 2014), and JIVI (K1804C at the cysteine amino acid position 1804, approved in 2018).

Although PEG is commonly considered safe, increasing evidence has shown that repeating injections of PEG-protein drugs induced vacuoles in organs such as liver, kidney, and spleen.<sup>40</sup> This has raised growing awareness of the chronic toxicity of PEG due to its nondegradable nature. In the pharmaceutical industry, many PEGylated proteins failed in preclinical and/or clinical trials due to the accumulative toxicity of PEG. Even more concerning, the repetitive administration of PEG has been shown to elicit immunological responses including hypersensitivity and the so-called accelerated blood clearance (ABC) effect.<sup>41</sup> The first indication of the PEG immunogenicity was reported using PEGylated liposomes.<sup>42</sup> Boerman and colleagues observed that the blood concentration of PEG-liposome at 4 h after the second infusion was significantly lower than that at the same time point after the first infusion. Similar effects were later confirmed in PEGylated proteins in both animal models and the clinic. Now, it is well-accepted that the generation of anti-PEG antibodies, particularly anti-PEG IgM, is the major reason for the ABC effect.<sup>43–45</sup> Furthermore, anti-PEG antibodies were shown to correlate with the loss of therapeutic efficacy in the clinic.<sup>46</sup> For example, in a clinic study using a commercial PEG-asparaginase conjugate (brand name Oncaspar), anti-PEG IgG or IgM antibodies were found in 13 (86.7%) out of the 15 patients who had undetectable asparaginase activity in plasma.<sup>47</sup> More worrisome, anti-PEG antibodies were detected in healthy people, and the positive population in pre-existing anti-PEG antibodies soared significantly from 0.2% in 1984 to 27% in 2003.<sup>48–51</sup> To address these issues, polymer



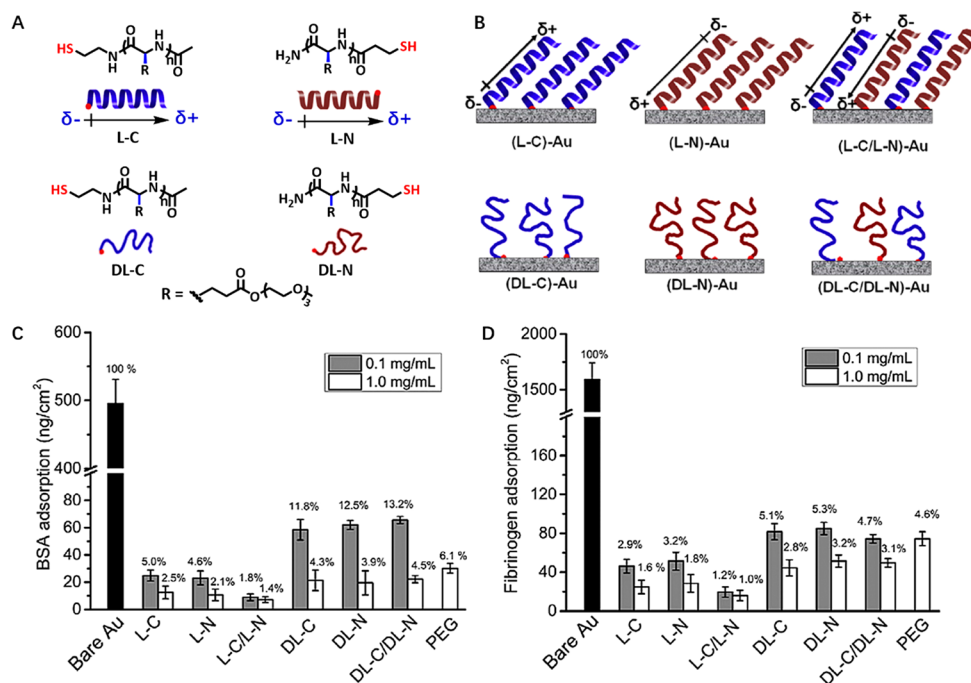
**Figure 1.** Examples of polymers that have been considered potential alternatives to PEG.

conjugation beyond PEGylation has drawn tremendous attention in the past decade.<sup>24,52–54</sup> Notable examples (Figure 1) include polyolefins carrying *N*-hydroxypropyl,<sup>55–59</sup> pyrrolidone,<sup>60–62</sup> oligo ethylene glycol,<sup>63</sup> sulfonate,<sup>64</sup> trehalose,<sup>65,66</sup> oxazoline,<sup>67</sup> or zwitterionic side chains,<sup>68–70</sup> poly(2-oxazoline),<sup>67,71–73</sup> hydroxyethyl starch (HES),<sup>74–76</sup> polysialic acid (PSA),<sup>77</sup> and hyaluronic acid (HA).<sup>78</sup> Those pioneering works have offered tremendous fundamental insight and redefined the frontiers of the protein–polymer hybrids.

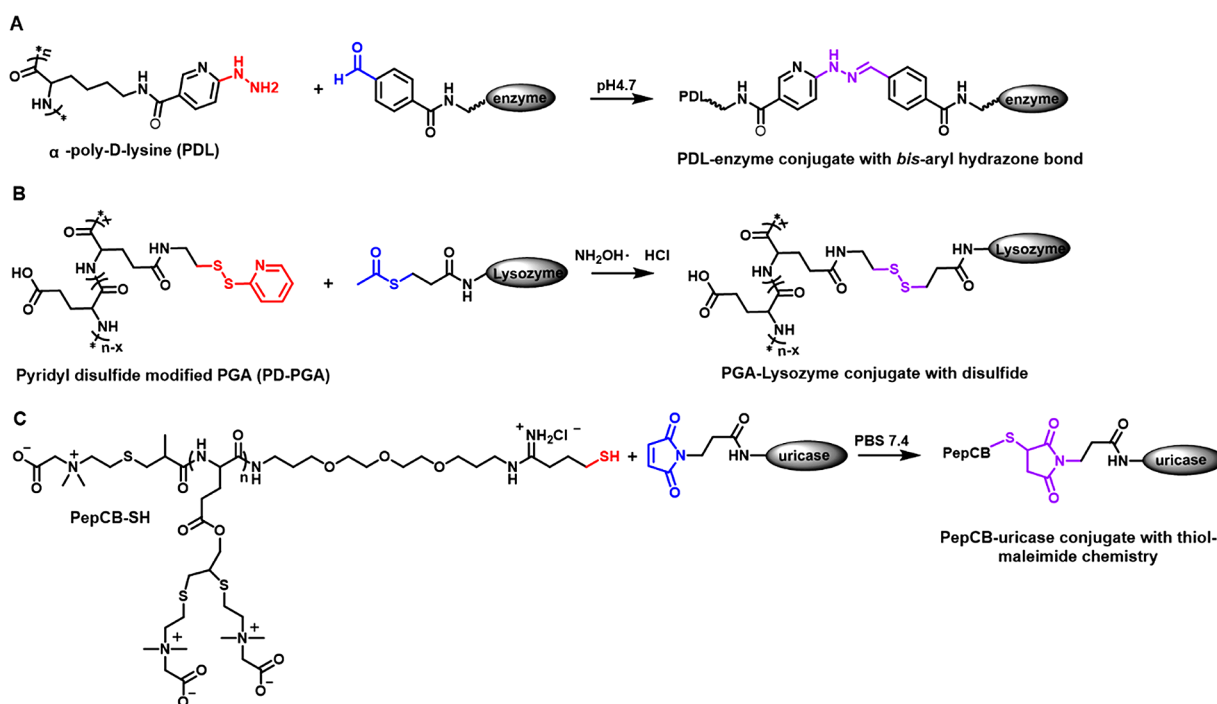
**Synthetic Polypeptides as Promising Biomaterials.** Recombinant polypeptides such as XTEN, ELP, and PAS have been fused to proteins/peptides, which demonstrated different degree of success in long circulation and low immunogenicity.<sup>79–85</sup> These advances suggest a bright future of employing polypeptides for protein modification. Among many promising biopolymers, synthetic polypeptides have been attractive biomaterials owing to their unique structural characters.<sup>86</sup> First of all, polypeptides share identical peptidic backbone with proteins, making both chemical hydrolysis and proteolytic degradation possible. Second, the side chains of polypeptides can be chosen from both natural and unnatural sources, enabling the construction of large libraries. Indeed, the ring-opening polymerization (ROP) of amino acid *N*-carboxyanhydrides (NCAs) has been a powerful platform providing pools of new molecules. In the past decade, numerous functionalities with versatile physical properties have been efficiently installed to the side-chain of polypeptides via either direct monomer design and/or post-polymerization modifications.<sup>87</sup> Most

importantly and different from many synthetic polymers, polypeptides can adopt higher ordered structures similar to proteins. For instance, polypeptides are known to have secondary structures such as  $\alpha$ -helix and  $\beta$ -sheet via cooperative hydrogen bonding, from which highly compacted and ordered nanoscale architectures may be achievable via hierarchical supramolecular self-assembly.<sup>88–90</sup>

A variety of synthetic polypeptides have been investigated in biomedicine as drugs, additives, and delivery carriers. Glatiramer acetate, a random copolymer constituted of four canonical amino acids (tyrosine, lysine, alanine, and glutamate), is a FDA-approved drug for multiple sclerosis with the annual global sale reaching almost 4.0 billion USD in 2012.<sup>91</sup> Poly( $\gamma$ -glutamic acid) ( $\gamma$ PGA), a poly(amino acid) normally produced from bacteria or cnidarian, is a major constituent of the Japanese food nattō. First studied by Li and Wallace,  $\gamma$ PGA was approved by the FDA for cosmetics.<sup>92,93</sup> The conjugate containing a 40 kDa poly(L-glutamate) (PGA) and paclitaxel advanced to phase III clinic trial (NCT00108745) in 2005.<sup>92</sup> Kataoka and co-workers have developed numerous self-assembled polymer micelles based on PGA and poly(L-aspartic acid) for delivering various bioactive drugs including doxorubicin (DOX) (NK911), paclitaxel (Ptx) (NK105), SN-38 (NK012), cisplatin (CDDP) (NC6004), and oxaliplatin (NC-4016).<sup>94</sup> Moreover, polypeptides have been extensively tested as transfection materials,<sup>95,96</sup> hydrogels for controlled drug release and tissue engineering,<sup>97–101</sup> and antimicrobial materials.<sup>102–107</sup>



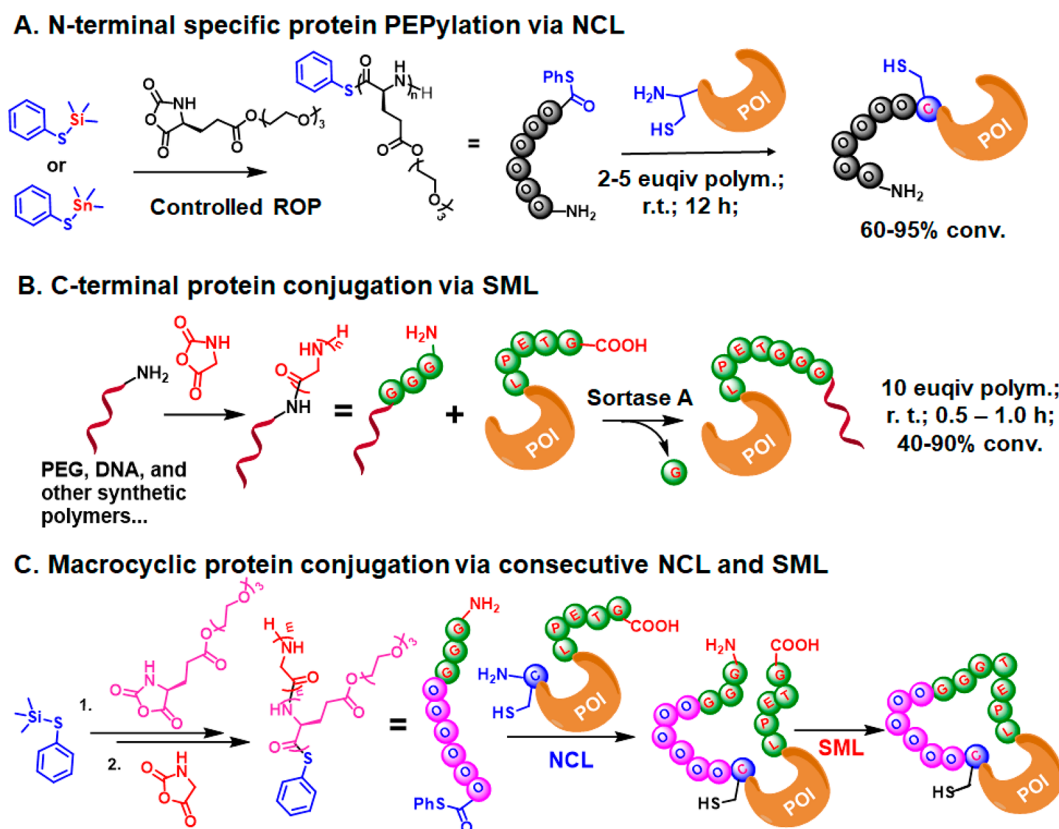
**Figure 2.** (A,B) Chemical structures (A) and cartoon illustration (B) of nonfouling polypeptides on gold surfaces. (C,D) Adsorption levels of BSA (C) or fibrinogen (D) on different polypeptide adlayers, measured by QCM-D.



**Figure 3.** Synthetic methods for protein PEPylation using hydrazine bond formation (A), disulfide bond formation (B), and thiol-maleimide chemistry (C).

Ideal PEG alternatives are required to possess outstanding ability in preventing nonspecific biofouling, and many polypeptides have shown such promise. Klok et al. synthesized oligoethylene glycol modified (OEGylated) polylysine brushes through surface initiated ring opening polymerization, which showed effective prevention of nonspecific protein adsorption.<sup>108</sup> Recently, Lu and colleagues tested the antifouling property of PGA bearing OEGylated (PEG<sub>3</sub>Glu) side chains and observed interesting effects on the helical conformation

and anchoring orientation (Figure 2A,B).<sup>109</sup> Briefly, the polypeptides L-P(EG<sub>3</sub>Glu) with a rigid  $\alpha$ -helical conformation produced superior antifouling properties compared to DL-P(EG<sub>3</sub>Glu) that bears the same side chain but with an unstructured conformation. The antifouling performance of L-P(EG<sub>3</sub>Glu) can be further enhanced by anchoring antiparallel orientated helices on the surface (L-C/L-N in Figure 2C,D). By introducing a zwitterionic functional group such as carboxybetaine (CB) to the side chain of L-P(EG<sub>3</sub>Glu),



**Figure 4.** Site-specific protein PEPylation via native chemical ligation (A), sortase A mediated ligation (B), and the combination of the two for the synthesis of macrocyclic protein–polypeptide conjugates (C).

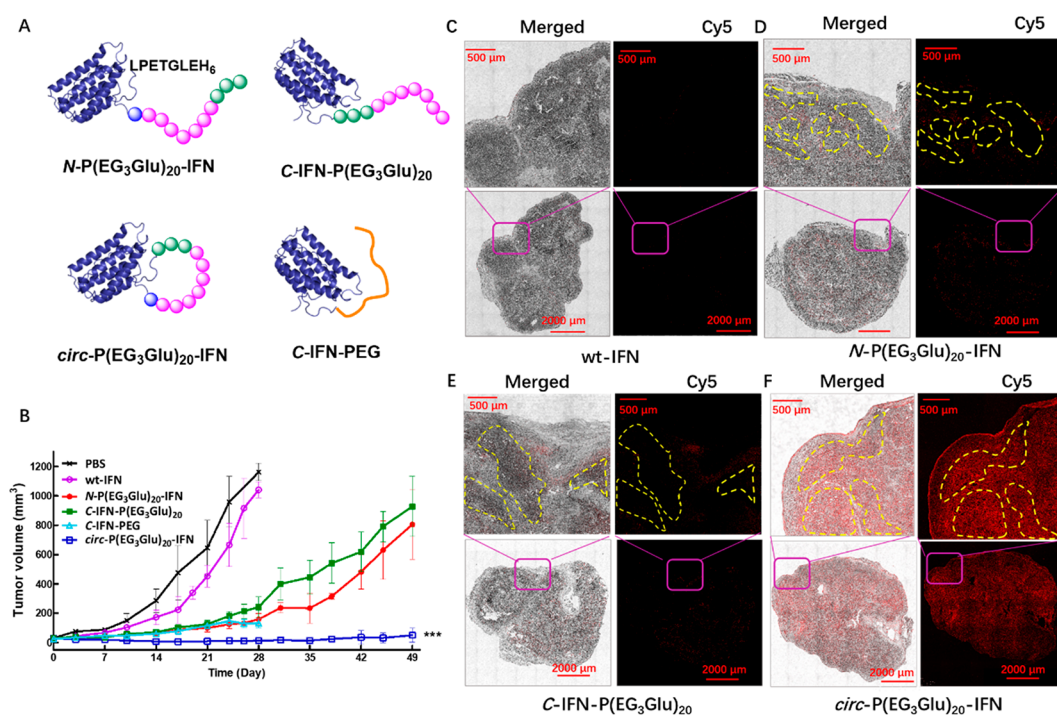
ultralow nonfouling surfaces were produced with further enhanced performances on antiprotein adsorption and anticell adhesion.<sup>110</sup> Together, those studies demonstrated that polypeptides, flexible or rigid, are potentially excellent partners for protein conjugation.

## PROTEIN PEPYLATION

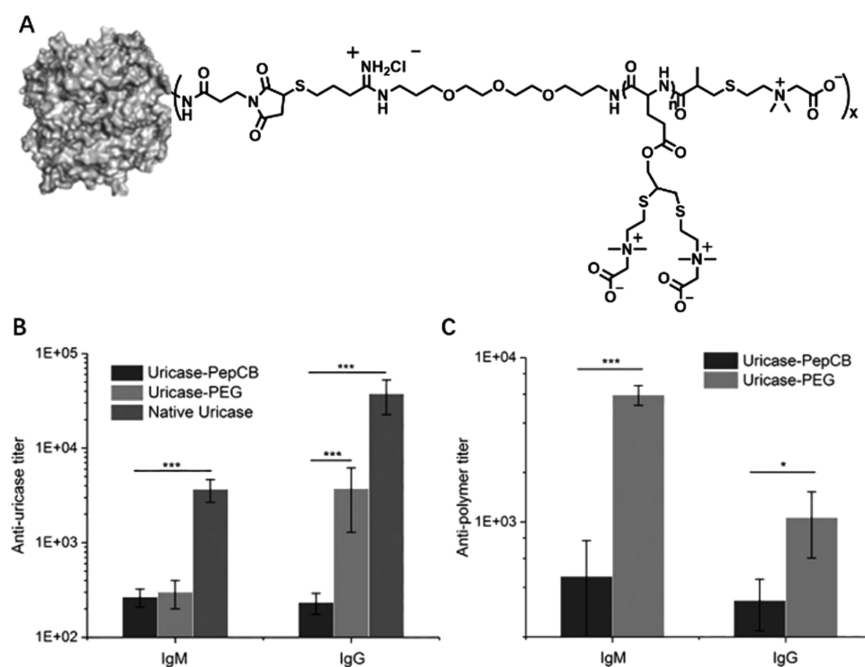
**Synthetic Methods for Protein PEPylation.** Protein PEPylation was infrequently explored previously, with only a few attempts made via random labeling (Figure 3). Walde and colleagues used the aldehyde-hydrazine chemistry to attach poly(D-lysine) (PDL) to enzymes such as  $\alpha$ -chymotrypsin and horseradish peroxidase (Figure 3A).<sup>111</sup> The same approach was also pursued by Reilly and Winnik to produce antibody–polyglutamate conjugates.<sup>112</sup> Talelli and Vicent described a PGA–Lysozyme conjugate linked by disulfide bond (Figure 3B).<sup>113</sup> Recently, Jiang and colleagues used carboxybetaine polypeptide (PepCB) to modify uricase, a protein used for the treatment of gout, via the combination of thiol–maleimide and amine–NHS ester chemistries (Figure 3C).<sup>114</sup> Nevertheless, none of those pilot studies listed above employed a site-specific bioconjugation method, which may result in problems similar to those random PEGylations.

To enable site-specific protein PEPylation, one prerequisite is the introduction of biorthogonal functionalities to both macromolecular substrates. However, the conventional processes of introducing the highly reactive functionalities are typically time-consuming, labor-intensive, and multistep. Lu and colleagues have developed a concise approach for the site-specific protein PEPylation. To simplify the process and reduce steps in the synthetic route, a new concept involving the in situ

generation of desired biorthogonal functionalities on the polypeptides is proposed, as shown in Figure 4.<sup>115,116</sup> In one example, a reactive phenyl thioester was installed to the polypeptides by using trimethylsilyl phenylsulfide (PhS-TMS) as the initiator for NCA polymerization. Later, the same group developed trimethylstannyl phenylsulfide (PhS-SnMe<sub>3</sub>) that is more reactive and can produce ultrahigh-molecular-weight polypeptides, also bearing the in situ generated phenyl thioester.<sup>117</sup> Those polypeptides can be directly used for native chemical ligation (NCL, Figure 4A) with proteins engineered with a N-terminal cysteine, yielding N-terminal specific protein PEPylation in two steps. In another example, the ROP of glycine NCA can in situ create a short aminooligoglycine nucleophile, a substrate for the widely used transpeptidase enzyme sortase A, at the end of the polymer-of-interest. Subsequent sortase A-mediated ligation (SML, Figure 4B) of the polymer to proteins bearing a sorting motif LPXTG (X = any canonical amino acid) smoothly afforded polymer conjugates at the C-terminus of the protein. Remarkably, these two methods can be facilely combined for the synthesis of PEPylated proteins harboring complex topological structures. For example, a heterotelechelic polypeptide bearing a phenyl thioester on one end and an aminoglycine on the other end can be produced via PhSTMS-mediated tandem NCA polymerizations in a one-pot fashion (Figure 4C). The polypeptide can react with a protein flanked with a N-Cys and a C-terminal LPXTG to give otherwise inaccessible macrocyclic protein–polypeptide conjugates via successive NCL and SML. Other types of conjugates, i.e., one protein attached to two polymers or two proteins attached to



**Figure 5.** Cartoon illustration (A), antitumor efficacy (xenograft OVCAR3 mouse model) (B), and in vivo tumor penetration (C–F) of various topological PEPylated interferon conjugates. The red fluorescence represents IFN conjugates. The dotted yellow lines indicate the regions of tumor tissues with densely packed malignant cells.  $N$ -P(EG<sub>3</sub>Glu)<sub>20</sub>-IFN and C-IFN-P(EG<sub>3</sub>Glu)<sub>20</sub> defines the linear IFN conjugates with the  $N$ - and  $C$ -terminus of IFN attaching the polypeptide L-P(EG<sub>3</sub>-Glu)<sub>20</sub> ( $M_n \sim 5$  kDa), respectively; *circ*-P(EG<sub>3</sub>Glu)<sub>20</sub>-IFN denotes the macrocyclic IFN conjugates with both the  $N$ - and  $C$ -termini of IFN attached to L-P(EG<sub>3</sub>-Glu)<sub>20</sub>. C-IFN-PEG is the  $C$ -terminal specific IFN-PEG conjugate, included as a bench marker.

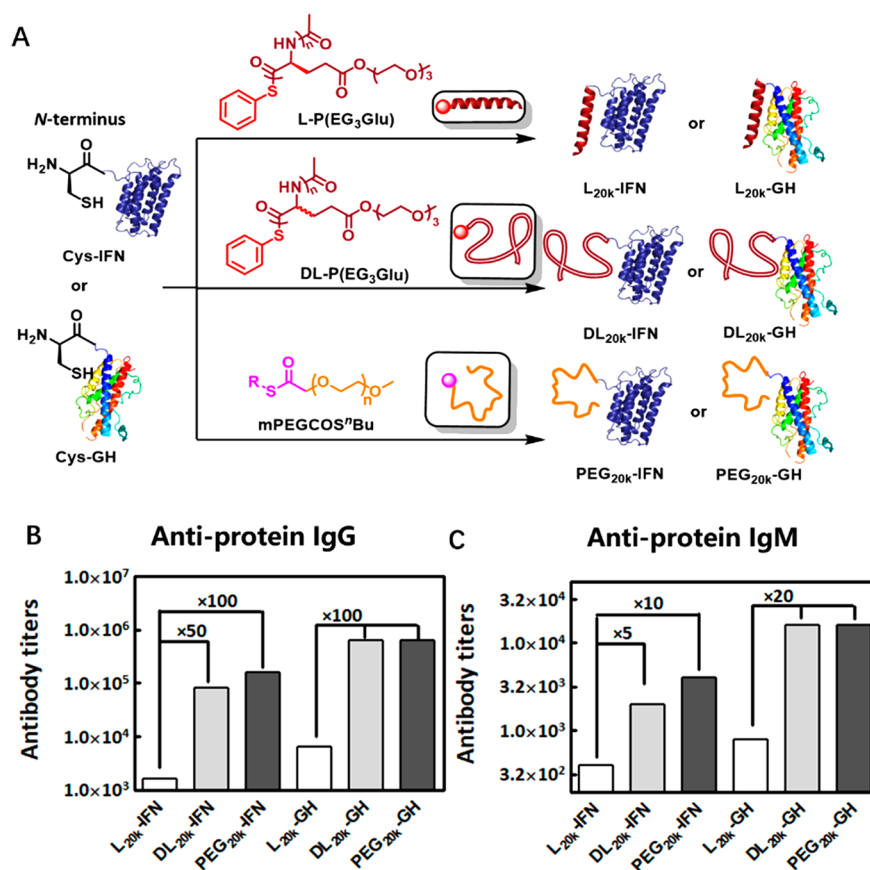


**Figure 6.** (A) Structure of the uricase-PepCB conjugate. (B,C) Antibody responses after the third immunization measured by enzyme-linked immunosorbent assay (ELISA): antiuricase antibodies (B); antipolymer antibodies (C).

one polymer, can also be facily generated by using different combinations of the two methods.

**PEPylated Proteins for Cancer Therapy.** Polymer conjugation is commonly used to endow higher stability and longer half-life in vivo to the conjugated protein. However, this was usually achieved at the cost of reduced pharmacodynamics

(PD) and diminished tissue permeability due to the steric hindrance created by the attached polymer. To address this dilemma, Lu et al. carefully compared several PEPylated interferon (IFN) with different topology in their proof-of-concept study (Figure 5A). They kept other structural parameters of the PEPylated IFN identical or similar in



**Figure 7.** (A) N-Terminal specific PEPylation and PEGylation of engineered therapeutic proteins (IFN and GH) via native chemical ligation; the  $M_n$  of the two polypeptides, L-P(EG<sub>3</sub>Glu) and DL-P(EG<sub>3</sub>Glu), and the bench marker PEG are all ~20 kDa. (B,C) Antiprotein antibody titers (IgG in (B) and IgM in (C)) after the fourth immunization.

order to isolate the topology effect. The rationale was that by macrocyclizing the PEPylated proteins, the long acting conjugates would be more proteolytic stable and tissue permeable. This strategy has previously been vigorously exploited for peptides (mostly at cellular or ex vivo level), but never been tested for protein-polymer conjugates.<sup>118–122</sup> Systematic and pharmacological evaluation of those conjugates revealed that the macrocyclic IFN conjugate *circ*-P(EG<sub>3</sub>Glu)<sub>20</sub>-IFN did give significantly higher stability, stronger binding in vitro, and greater tumor inhibition ex vivo and in vivo (Figure 5B). Most interestingly, their results indicated a clear macrocyclization-promoted tumor penetration (Figure 5C–F) and profoundly enhanced antitumor efficacy in several tumor models.<sup>123</sup> This study thus provided strong experimental evidence favoring the topology engineering in protein-polymer conjugates.

Polypeptoids, analogues of polypeptides, have also been suggested to be excellent alternatives to PEG. For example, Polysarcosine (PSar), a highly hydrated, nontoxic and nonionic polypeptoid, has a neutral and random coil structure similar to PEG.<sup>124</sup> Previously, PSar has been extensively exploited as a stealthy polymer for nanoparticle coating<sup>125–127</sup> and small molecule conjugation.<sup>128</sup> However, it has not been frequently used for protein modification. In a preliminary study involving the head-to-head comparison of PSar-IFN and PEG-IFN conjugates, Lu et al. showed that the former outperformed the latter in a xenograft OVCAR3 ovarian tumor model in mice, underscoring the promise of PSar in protein therapeutics.<sup>129</sup>

**Protein PEPylation for Reduced Immunogenicity.** The cumulative toxicity and the anti-PEG antibody induced ABC effect have been the two major devastating reasons leading to clinical failure of PEGylated protein therapeutics. In the search of polymers “invisible” to the immune system and with better protection capability to the protein drugs, The Jiang group from University of Washington have pioneered many zwitterionic polymers as alternatives to PEG. Recently, they prepared a superhydrophilic polypeptide bearing high density of zwitterionic CB (PepCB) groups in the side chain (Figure 6A).<sup>114</sup> PepCB was shown to not induce detectable organ toxicity, while cytoplasmic vacuolation was clearly observed in kidney and spleen for the PEG group. PepCB and PEG were then separately conjugated to uricase, a highly immunogenic protein drug for gout treatment. They showed that the uricase-PepCB conjugate stimulated 16-fold lower blood antiuricase IgG titers than the uricase-PEG conjugate after three injections to immunocompetent animals (Figure 6B). Moreover, anti-PepCB antibody response was negligible in the former group whereas anti-PEG antibodies were abundant in the latter one (Figure 6C). The results provided strong evidence that polypeptides, despite of their seemingly antigen-like peptide backbone, are promising low immunogenic materials once the side chain structures are properly optimized.

The Lu group from Peking University examined the immunogenicity of polypeptides from the secondary structure point of view. Previously, flexible and unstructured polymers without a defined conformation are almost exclusively preferred for protein conjugation.<sup>130</sup> Typical examples

following this principle include PEG, XTEN, and ELP.<sup>131–133</sup> Kataoka reported that polypeptide micelles bearing helical bundles in the core afforded longer circulation and less accumulation in the liver as compared to similar micelles based on a racemic polypeptide.<sup>134</sup> Inspired by this interesting observation, Lu and colleagues hypothesized that synthetic polypeptides may be less immunogenic when the rigid helix backbone was shielded by long antifouling side chains. To this end, they systemically evaluated the effect of the helical conformation by setting up stringent control groups including the benchmark PEG (Figure 7A).<sup>135</sup> The work showed proteins such as IFN and human growth hormone (GH) conjugated to the helical L-P(EG<sub>3</sub>Glu) gave better in vivo pharmacological results than those carrying flexible polymers such as DL-P(EG<sub>3</sub>Glu) and PEG. Most interestingly, they found a clear helix-dependent effect in minimizing the generation of both antidrug and antipolymer antibodies (Figure 7B,C). Although this counterintuitive observation needs further validation in other protein drugs, antifouling polypeptides, and/or different animal models, the interesting helix effect may suggest a paradigm shift in the design principle of protein–polymer conjugates.

## PERSPECTIVES

The current studies have highlighted the promise of protein PEPylation toward long-acting drugs. However, PEPylation is still in its infant stage, with numerous challenges and opportunities facing future researchers. From synthetic point of view, more robust methods are necessary to enable site-specific conjugation beyond the N- and C-termini.<sup>136,137</sup> Introduction of specific peptide tags for sequence-specific enzymatic reactions is a feasible route.<sup>122,138–141</sup> Genetic and/or metabolic incorporation of unnatural amino acids (UAA) with special biorthogonal reactivity are also powerful tools for such purposes.<sup>142–144</sup> More examples and new functionalities introduced by the in situ functionalization strategy will be useful to further facilitate PEPylation.<sup>145</sup> On the other hand, further development of recombinant polypeptides with well-defined sequence and self-assembly structures via either de novo design or bioinformatics will be extremely interesting approaches to construct genetically PEPylated proteins.<sup>146–151</sup> The versatile self-assembly behaviors of polypeptides can be another exciting strategy to advance and redefine the frontiers of PEPylated proteins.<sup>152,153</sup> From the functional point of view, applications beyond long circulation such as imaging, sensing, diagnosis, intracellular delivery, catalysis, and self-assembly are highly desirable. To fulfill such diversified applications, one must significantly expand the arsenal of polypeptides suitable for protein modification. Thanks to recent advances in NCA chemistry, the past decade has witnessed the blossom of a wide variety of side-chain modified polypeptides.<sup>86,154,155</sup> Numerous stimuli-responsive, biomimetic, and membrane active polypeptides have been developed,<sup>156–162</sup> which lay the firm material foundation pursuing new applications of PEPylation. For example, on-demand switches of the catalytic activity of enzymes by polypeptides sensitive to external triggers will be the low hanging fruits. Increasing the stability, maintaining the activity, and recycling of enzymes under extreme stresses are important challenges for industrial applications.<sup>163</sup> Targeted cytosolic and/or nucelic delivery of functional proteins such as Cas9 represents a significant hurdle for many proteins acting on intracellular targets.<sup>164–171</sup> Protein conjugates modified with membrane-active polypeptides may offer a solution

toward this challenge. Last but not the least, one long-standing challenge in the field is the lack of exhausted purification and comprehensive characterization for quality control and accurate structure–activity relationship analysis. New separation methods and characterization technologies are thus fundamentally important and can never be overlooked.

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### Notes

The authors declare no competing financial interest.

## ACKNOWLEDGMENTS

This work was supported by National Natural Science Foundation of China (21722401 and 21474004).

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